



PdRu alloy nanoparticles of solid solution in atomic scale: outperformance towards formic acid electro-oxidation in acidic medium



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ABSTRACT

Developing catalyst of high performance and low cost toward the electro-oxidation of formic acid on the anode of fuel cell is critical for the commercialization of direct formic acid fuel cells. Here we reported the synthesis of Pd_xRu_{10-x} (x = 1,3,5,7,9) nanoparticles (NPs) by concurrent reduction of Pd²⁺ and Ru²⁺ in polyol solution at 200 °C. The particle size of the obtained NPs was confined at 5–15 nm in diameter. X-ray diffraction (XRD) analysis revealed face-centered cubic (fcc) crystal structure for Pd_xRu_{10-x} (x = 3,5,7,9), with the lattice parameter proportional to the Pd content. The formation of the solid solution in atomic scale was confirmed for the alloy nanoparticles by XRD and the elemental mapping. Williamson-Hall method revealed that the stacking fault was dependent on the alloying extent of the alloy nanoparticles and reached the minimum for Pd₅Ru₅, which exhibited the highest activity towards formic acid oxidation among all these prepared samples, with mass activity of 12.6 times higher than that of commercial Pd/C. It was observed that the highest catalytic activity was in agreement with the minimum of the stacking fault of the alloy nanoparticles.

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1. Introduction

Direct formic acid fuel cells (DFAFCs) based on proton exchange membrane have received growing attention [1–5] due to higher open circuit voltage (1.450 V) than direct methanol fuel cell (1.190 V) or H₂ fuel cell (1.229 V) [6], low crossover rate through the Nafion membrane [4], more energy per volume of fuel carried than methanol [1,7,8]. In addition, conventional catalysts for fuels oxidation, for example, H₂, methanol or ethanol oxidation, are mainly based on Pt [9–11]. Considering the abundance of Pt in earth crust, the large-scale commercialization of fuels cells based on such fuels might be limited because of the high price of the catalysts. Pd based nanomaterials, more abundant than Pt in earth crust and thus more cost-effective, have been reported more active towards formic acid oxidation reaction (FAOR) with respect to Pt

counterparts [12,13], rendering Pd based anodes more affordable. To further improve the catalytic activity of Pd based catalysts, many efforts have been devoted to modify the size, morphology and composition of Pd NPs. For example, Zhou et al. studied the size effect of the pure Pd nanoparticles and observed a volcano shape curve for the electro-activity over the size of the Pd NPs. The highest activity could be found on NPs with diameter of 5–7 nm, which was attributed to the geometric effect [14,15]. Alloying with a second metal, Fe [16], Co [17], Ni [18], Cu [19], Au [20,21], Ag [22], and Pt [23,24], was equally found to be an effective pathway to improve the catalytic activity of Pd catalysts.

Ru, as an efficient catalyst itself [25,26], remarkably improved the catalytic performance via alloying with Pt [27,28], is expected to equally enhance the catalytic activity by alloying with Pd and outperform any other metals. Cao et al. reported the synthesis of Pd_xRu_{100-x} (x = 20, 40, 60, 75, 90) alloy nanoparticles of 3–5 nm by one-pot polyol reduction procedure and observed that Pd₆₀Ru₄₀ exhibited that best mass activity out of Pd_xRu_{100-x} (x = 20, 40, 75, 90) [29,30] which is 4.1-fold higher than Pd/C or pure Pd nanoparticles under the same condition. However, it is hard to

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Table 1
Preparation condition for Pd_xRu_{10-x} (x = 1, 3, 5, 7, 9) nanoparticles.

Sample	Na ₂ [PdCl ₄] (mg)	RuCl ₃ (mg)	TEG (mL)	PVP (mmol)
Pd ₁ Ru ₉	29.4	235.6	100	1
Pd ₃ Ru ₇	88.3	180.3	100	1
Pd ₅ Ru ₅	147.3	131.1	100	1
Pd ₇ Ru ₃	206.1	62.4	100	1
Pd ₉ Ru ₁	264.8	25.9	100	1

know if Pd_xRu_{10-x} solid solution formed in atomic scale, since no detailed and solid data, such as X-ray diffraction (XRD) analysis, was provided. Kusada and coworkers [31] synthesized Pd_xRu_{10-x} (x = 1, 3, 5, 7, 9) with the size of 10 nm and confirmed the formation of the solid solution in atomic scale by both XRD and elemental mapping in transmission electron microscopy (TEM), demonstrating excellent CO oxidation activity. Since alloying with a second metal may lead to third body effect, close and proximal contact of Ru and Pd in solid solution in atomic ratio of 1:1 might maximize the third body effect and the number of active sites on nanoparticles surface [32] and thus Pd₅Ru₅ might exhibit excellent electrocatalytic activity toward formic acid oxidation. This is primary purpose of the current study.

Herein, by following Kusada's method [31], we synthesized well-dispersed Pd_xRu_{10-x} (x = 1–9) alloy NPs of solid solution in atomic scale, as confirmed by XRD and elemental mapping and characterized the electro-catalytic activity toward formic acid oxidation. It was found that the as-synthesized Pd₅Ru₅ alloy NPs

exhibited 12.6-folds higher mass activity with respect to commercial Pd/C catalysts, outperformed these PdRu alloy nanoparticles reported so far. In addition, the mechanism behind the enhancement of catalytic activity of Pd_xRu_{1-x} nanoalloys were discussed in terms of electronic modification of Ru on Pd and the microstructure effect, e.g. stacking fault.

2. Experimental

2.1. Chemicals

Ruthenium chloride (RuCl₃, 99%, ACROS), poly(N-vinyl-2-pyrrolidone) (PVP, MW ≈ 40000, Energy Chemical), carbon black (Vulcan XC-72, Cabot), triethylene glycol (TEG, MACKLIN), disodium tetrachloropalladate (Na₂[PdCl₄], 99%, Energy Chemical), nafion(0.5 wt%, Alfa Aesar), Pd/C(20 wt%, Alfa Aesar), ethanol absolute(DM) and acetone(DM). All chemicals were used as received from commercial suppliers without further treatment. Ultra-pure water obtained from a Barnstead Nanopure water system (18.2 MΩ cm) was used in this work.

2.2. Synthesis of Pd_xRu_{10-x} (x = 1, 3, 5, 7, 9) nanoparticles

In a typical synthesis [31] of Pd₅Ru₅ nanoparticles, 444 mg of PVP was dissolved in 100 mL of TEG and the solution was heated to 200 °C in oil-bath with magnetic stirring. Meanwhile, 147.3 mg of Na₂[PdCl₄] and 131.1 mg of RuCl₃ were dissolved in 40 mL of water.

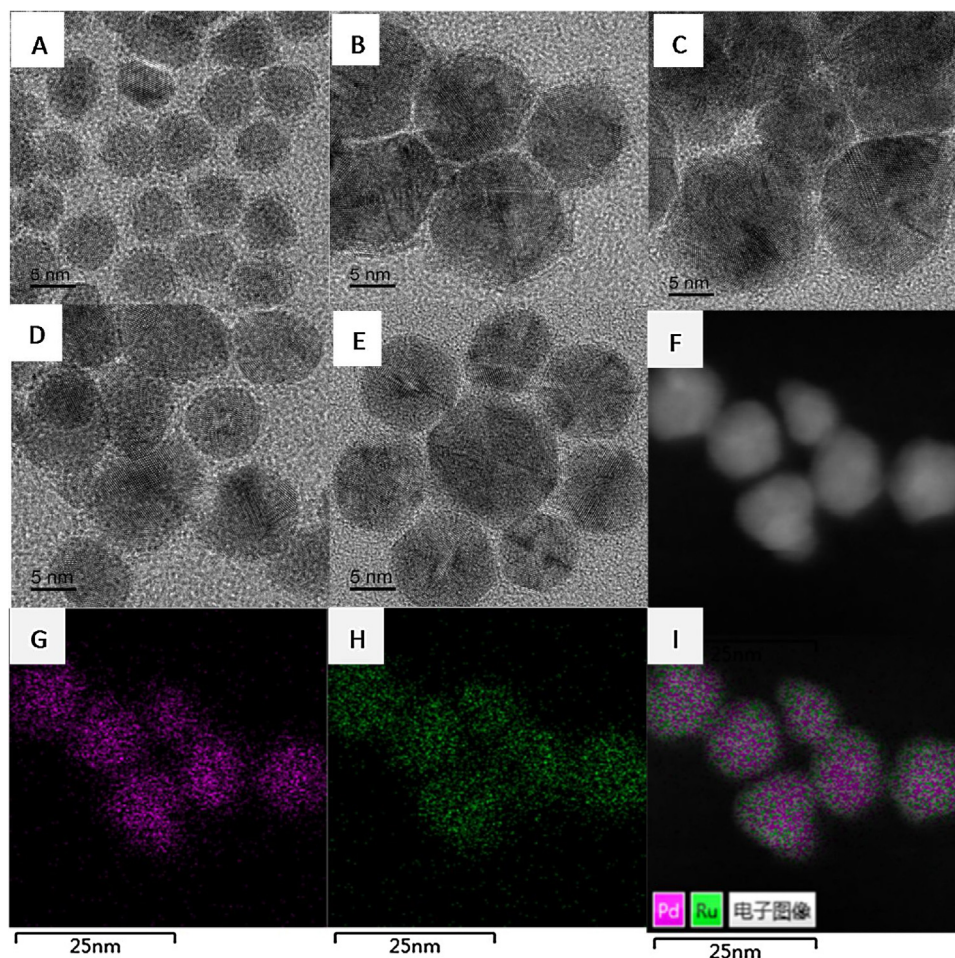


Fig. 1. The TEM images of (A) Pd₁Ru₉, (d = 5.90 ± 0.51) (B) Pd₃Ru₇ (14.6 ± 1.6), (C) Pd₅Ru₅ (15.7 ± 1.1), (D) Pd₇Ru₃ (d = 8.5 ± 0.9), and (E) Pd₉Ru₁ (d = 10.7 ± 1.2) nanoparticles. (F) HAADF-STEM image, (G) Pd-L and (H) Ru-L and (I) overlap of both Pd-L and Ru-L STEM-EDX mapping obtained for Pd₅Ru₅ nanoparticles.

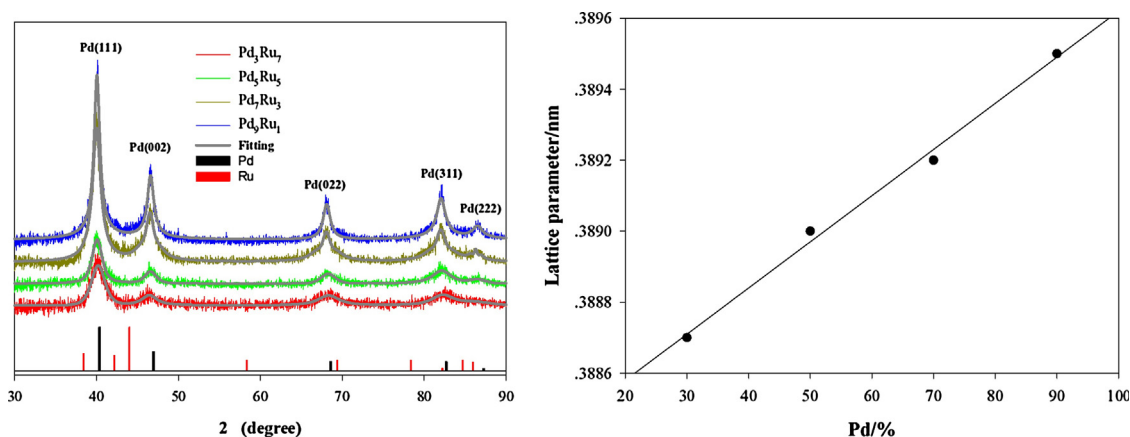


Fig. 2. (A) The XRD patterns of $\text{Pd}_x\text{Ru}_{10-x}$ ($x = 3, 5, 7, 9$) nanoparticles, with both raw data (colored lines) and fitted results from Fityk software (grey solid lines) and (B) dependence of the lattice parameter on the content of Pd in the alloy nanoparticles.

Such a solution was then slowly added into the TEG at 200°C . After cooling to room temperature, acetone and alcohol were added to precipitate nanoparticles, followed by centrifugation. This step was repeated 5 times to remove unbound PVP from the particles surface. Other $\text{Pd}_x\text{Ru}_{10-x}$ ($x = 1, 3, 7$, and 9) samples were prepared via the same protocol, by controlling the molar ratio of Pd^{2+} to Ru^{3+} as summarized in Table 1.

2.3. Characterization

The powder X-ray diffraction (pXRD) measurements were carried out by a Bruker D8 diffractometer with $\text{Cu K}\alpha$ radiation ($\lambda = 0.15406\text{ nm}$). The elemental compositions and valence states of $\text{Pd}_x\text{Ru}_{10-x}$ alloy nanoparticles were examined by X-ray photoelectron spectroscopy (XPS, Phi X-tool instrument). HRTEM images of the nanoparticles were acquired on JEOL TEM-2010 for the analysis of the size distribution.

2.4. Electrochemical measurements

The catalyst ink was prepared by first dispersing carbon black (Vulcan XC-72) in ethanol upon sonication for 1 h and then the as-prepared $\text{Pd}_x\text{Ru}_{10-x}$ NPs for another 2 h, with the mass ratio of nanoparticles to carbon black 20: 80. Prior to the catalyst deposition, the glassy carbon electrode (GCE, $\Phi = 6\text{ mm}$) was subjected to mechanical polishing with $0.3\ \mu\text{m}$ alumina powders on a polishing microcloth for 20 min, successively sonicated in ultra-pure water and sulfuric acid solution (3 M) for 10 min. It was then cleaned under UV irradiation for 10 min to remove the organics on the surface. The cleaned GCE was coated by $10\ \mu\text{g}$ catalyst ink (1 mg/ml), dried under air flux in room temperature. Then $5\ \mu\text{L}$ of Nafion (0.5 wt%) was deposited on top of the nanoparticles and dried in air. The electrochemical characterizations were carried out on a CHI 650E electrochemical workstation (CH Instruments Inc.), with a conventional three-electrode system at room temperature (25°C). The GCE prepared above was used as the working electrode, a $\text{Hg}/\text{Hg}_2\text{Cl}_2$ with saturated KCl solution as the

reference electrode and a Pt slice as counter electrode. The cyclic voltammetric measurements were performed at the scan rate of $100\ \text{mV s}^{-1}$ in 0.5 M perchloric acid, from which the electrochemical surface area (ECSA) was determined from the hydrogen underpotential deposition (H_{upd}) region [14]. The electro activity toward formic acid oxidation and stability test were carried out in 0.5 M formic acid in 0.5 M perchloric acid solution at the scan rate of $50\ \text{mV s}^{-1}$. The CO stripping was investigated in 0.5 M perchloric acid solution at the scan rate of $5\ \text{mV s}^{-1}$. First, the 0.5 M perchloric acid solution was purged with N_2 for 20 min. Then chronoamperometric measurement was initiated at $0.2\ \text{V}$ (vs SCE) with CO bubbling for 5 min. Upon chronoamperometric measurement and CO bubbling stopped, the solution was purged again by N_2 for 20 min, followed by 2 cycles of CV measurement with scan rate of $5\ \text{mV/s}$.

3. Results and discussion

HRTEM images of as-prepared $\text{Pd}_x\text{Ru}_{10-x}$ ($x = 1, 3, 5, 7, 9$) nanoparticles are shown in Fig. 1. The mean diameters of the nanoparticles were determined to be (A) 5.90 ± 0.51 , (B) 14.55 ± 1.57 , (C) 15.69 ± 1.12 , (D) 8.46 ± 0.92 , and (E) $10.66 \pm 1.16\ \text{nm}$ for $\text{Pd}_x\text{Ru}_{10-x}$ ($x = 1, 3, 5, 7, 9$), respectively, in agreement with that reported in earlier publication [31]. TEM images of $\text{Pd}_x\text{Ru}_{10-x}$ ($x = 1, 3, 5, 7, 9$) nanoparticles in lower magnification scales and the size distribution histograms were displayed in Figs. S1–S5 and Fig. S6 respectively. The $\text{Pd}_x\text{Ru}_{10-x}$ ($x = 1, 3, 5, 7, 9$) nanoparticles were successfully mixed and loaded on carbon black. As shown in Fig. S3, Pd_5Ru_5 nanoparticles were well dispersed on carbon support. Fig. 1 (F) to (I) shows STEM image and elemental mapping data for Pd_5Ru_5 nanoparticles. It can be seen that both Pd and Ru elements homogeneously distribute all over a nanoparticle, supporting the formation of solid solution Pd_5Ru_5 alloy.

The crystal structures of $\text{Pd}_x\text{Ru}_{10-x}$ samples were investigated by XRD measurements, depicted in Fig. 2 (A). The standard XRD patterns for face centered cubic (fcc) structure of Pd (JCPDS no. 01-075-6724) and hexagonal closed packed (hcp) structure of Ru (JCPDS no. 01-089-4903) are used as references. It was clearly observed that well-defined fcc phase was observed all the samples except for Pd_1Ru_9 displaying more likely hcp phase. With the assistance of the free Fityk software [33], each diffraction peak for fcc phase were fitted via Pearson VII function and depicted in Fig. S7. The sum curve of the fitting peaks overlap very well with raw data (solid gray lines). In Fig. 2 (A), diffraction peaks for $\text{Pd}_x\text{Ru}_{10-x}$ ($x = 3, 5, 7, 9$) samples, correspond to (111), (002), (022),

Table 2

Parameters evaluated from XRD patterns: crystallite size (L_v/nm), stacking fault ($\alpha/\%$) and micro-strain effect ($\epsilon/\%$).

Sample	L_v	α	ϵ
Pd_3Ru_7	10.5	0.79	1.15
Pd_5Ru_5	10.2	0.07	0.69
Pd_7Ru_3	10.5	0.79	0.25
Pd_9Ru_1	11.5	0.85	0.011

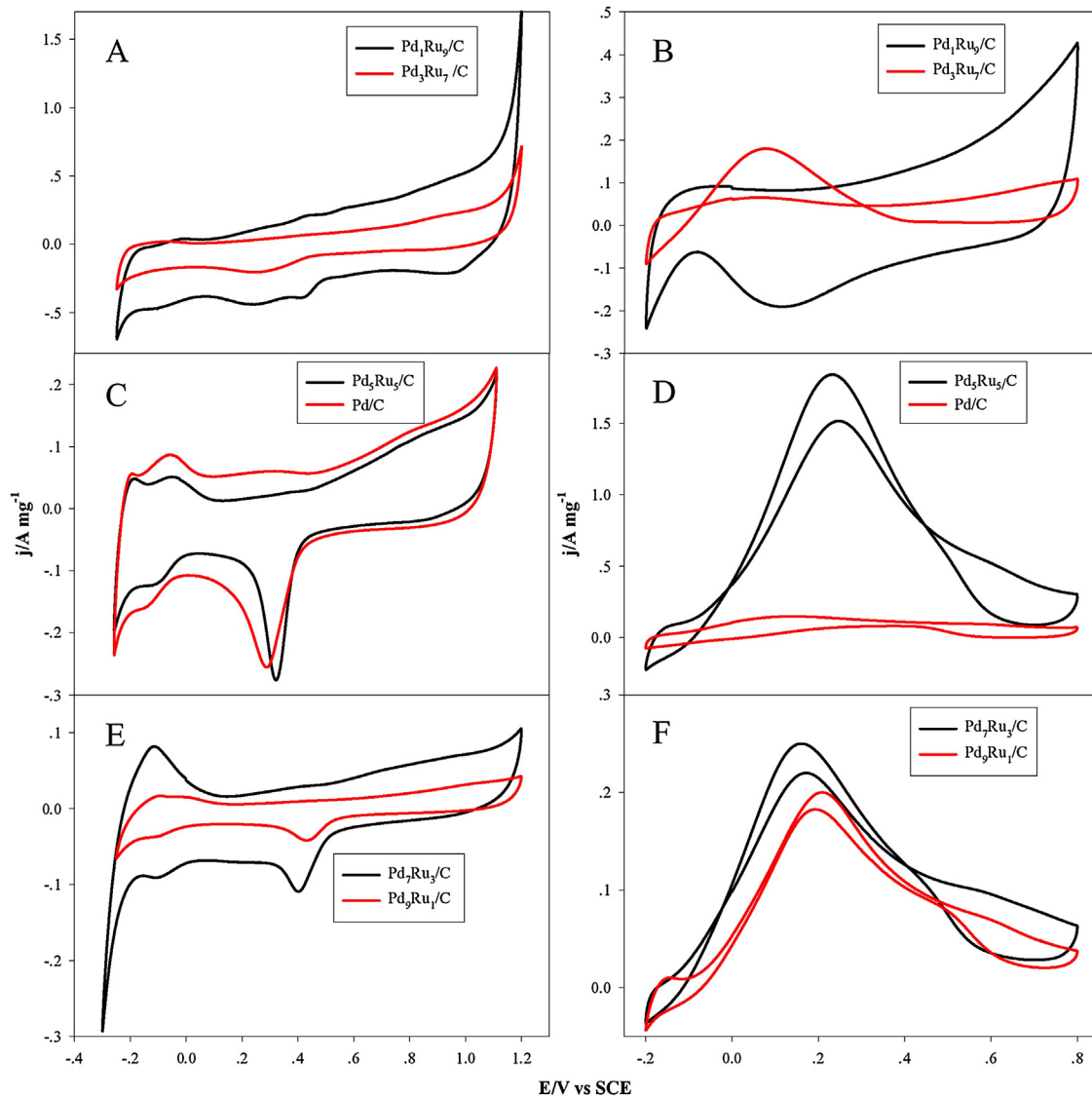


Fig. 3. Cyclic voltammograms of Pd₁Ru₉, Pd₃Ru₇, Pd₅Ru₅, Pd/C, Pd₇Ru₃ and Pd₉Ru₁ samples in 0.5 M HClO₄ with potential scan rate of 100 mV s⁻¹ (A, C, E) and 0.5 M HClO₄ + 0.5 M HCOOH with potential scan rate of 50 mV s⁻¹ (B, D, F), with the currents normalized to the unit mass loading of Pd metal.

Table 3

The ESCA and j_{\max} of all samples, derived from Fig. 3.

samples	Pd/C	Pd ₁ Ru ₉ /C	Pd ₃ Ru ₇ /C	Pd ₅ Ru ₅ /C	Pd ₇ Ru ₃ /C	Pd ₉ Ru ₁ /C
ESCA (m ² /g)	50.5	13.4	6.4	39.6	4.2	10.4
j_{\max} (A/mg ⁻¹)	0.15	0.08	0.18	1.9	0.25	0.20

(311), (222) facets of Pd fcc phase respectively. Based on Bragg's law, the lattice parameter (a_{fcc}) of fcc structure were derived from 2θ . As depicted in Fig. 2 (B), the lattice parameter of the alloy nanoparticles was decreased linearly when Pd at% was decreased, indicating a trend of lattice contraction. These facts reveal the dissolution of Ru atoms into Pd lattice in Pd_xRu_{10-x} ($x = 3, 5, 7, 9$) samples. Taking STEM results in Fig. 1 into account, one can thus confirm the formation of PdRu alloy nanoparticles of solid solution in atomic scale for Pd_xRu_{10-x} ($x = 3, 5, 7, 9$) samples.

The microstructural information, such as micro-strain (ϵ), stacking fault (α) and crystallite size (L_v) were estimated based on the Williamson-Hall method, following the calculation procedure

in literatures [34,35], cf. Eq. (3)

$$\frac{\beta \cos \theta}{\lambda} = \frac{\kappa}{L_v} + \frac{K_{\text{hkl}}}{a_{\text{fcc}}} \alpha + \frac{4 \sin \theta}{\lambda} \epsilon \quad (3)$$

where β is the full-width at half-maximum (FWHM) of the diffraction peak, $\lambda = 0.154056$ nm, θ diffraction angle in radians, κ is the Scherrer constant considering equal to 1, $K(111) = 0.43$, $K(200) = 1$, $K(220) = 0.71$, $K(311) = 0.45$ and $K(222) = 0.43$. According to the results listed in Table 2, the L_v value are similar for Pd_xRu_{10-x} ($x = 3, 5, 7, 9$) samples, lower than or close to mean particle diameters determined by TEM. The stacking fault for Pd₅Ru₅ was the lowest (0.07), Pd₉Ru₁ (0.85) the highest and Pd₃Ru₇ and Pd₇Ru₃ in the between. This is in agreement with earlier reports, [36,37], that alloying with a second metal element decreased the stacking fault energy and thus unfavour the formation of stacking fault. Thus the dependence of the stacking fault on the alloying component might indicate the stacking fault in these alloy nanoparticles mainly originated from the partial dislocations, instead of planar vacancies as considered traditionally [38]. It was also noticed that the micro-strain increased steadily with the Ru content in the alloy

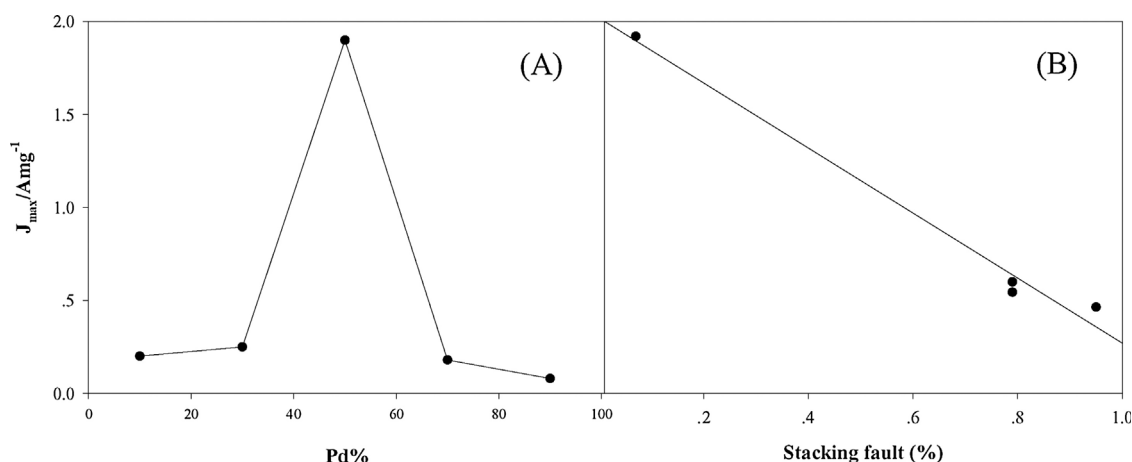


Fig. 4. Dependence of the mass activity on (A) the Pd content and (B) the stacking fault of the alloy nanoparticles $\text{Pd}_x\text{Ru}_{10-x}$ ($x = 1, 3, 5, 7, 9$).

nanoparticles, suggesting that the micro-strain was mainly contributed from the Ru component, probably because Ru is more difficult to be crystallized than Pd as observed in earlier report [29].

Fig. 3A, C, E showed the cyclic voltammograms of $\text{Pd}_x\text{Ru}_{10-x}/\text{C}$ and Pd/C in 0.5 M HClO_4 solution at a potential scan rate of 100 mV s^{-1} at room temperature. The currents have been

normalized to the unit mass loadings of Pd. The current between -0.25 and 0.0 V can be ascribed to the adsorption/desorption of hydrogen and perchlorate on the Pd surfaces, as well as the absorption of a small fraction of hydrogen into the Pd lattice [39,40]. A well-defined cathodic peak at around $+0.35 \text{ V}$ can be observed due to the reduction of Pd oxide that was formed in the anodic scan. This provides a convenient method to determine the electrochemical surface area (ECSA) of Pd, without the complication of surface contamination, as occurred for other methods [41,42]. According to this method, the specific ECSA of the $\text{Pd}_5\text{Ru}_5/\text{C}$ nanoparticles was estimated and listed in Table 3. The ECSA for $\text{Pd}_5\text{Ru}_5/\text{C}$ was derived to be $39.6 \text{ m}^2/\text{g}$, 21.6% less than that of Pd/C ($50.5 \text{ m}^2/\text{g}$).

Fig. 3B, D, F depicted the voltammograms of the $\text{Pd}_x\text{Ru}_{5x-x}/\text{C}$ and Pd/C catalysts recorded in a 0.5 M $\text{HCOOH} + 0.5 \text{ M HClO}_4$ solution at a potential scan rate of 50 mV s^{-1} for evaluation of the electrocatalytic activity and the peak current density were listed in Table 3. It can be seen that the maximum current was achieved by $\text{Pd}_5\text{Ru}_5/\text{C}$ nanoparticles, which is as high as $1.9 \text{ A mg}^{-1}_{\text{Pd}}$, about 12.6 times higher than that of reference Pd/C ($0.15 \text{ A mg}^{-1}_{\text{Pd}}$). Such an enhancement is superior to reported ones in literatures. Zhou et. al reported Pd nanoparticles capped by butylphenyl ligand and achieved mass activity of Pd nanoparticles that is 4.5 times that of Pd black [43]. Wu et. al synthesized sub 5 nm PdRu alloy nanoparticles and reached the mass activity of 4.1 times that of commercial Pd black.

By either decreasing or increasing the Pd content in $\text{Pd}_x\text{Ru}_{10-x}$ nanoparticles, both ECSA and formic acid catalytic activity were reduced significantly and thus the dependence of mass activity of Pd over Pd content demonstrated a volcano shape, as shown in Fig. 4(A). Although the size of Pd_3Ru_7 and Pd_5Ru_5 are quite similar to each other according to TEM and XRD analysis, the ECSA of Pd_5Ru_5 is almost 6 times that of Pd_3Ru_7 . Although Pd_7Ru_3 and Pd_9Ru_1 nanoparticles have both higher Pd content and are smaller than Pd_5Ru_5 in diameter, but the ECSA of Pd_7Ru_3 and Pd_9Ru_1 are still much smaller than that of Pd_5Ru_5 , in contrast to that observed for pure Pd nanoparticles [14]. Thereafter, it can be concluded that the high catalytic activity of $\text{Pd}_5\text{Ru}_5/\text{C}$ resulted probably from both the larger ECSA and higher density of the catalytic active sites on the nanoparticles surface introduced by the alloying with the right ratio of two metals.

It has been reported that the catalytic activity toward the formic acid is very sensitive to that of crystallographic faces since the catalytic oxidation reaction require the right geometry for activating the formic acid adsorption. Fig. 4 (B) depicted the peak current density over the stacking fault of the alloy nanoparticles,

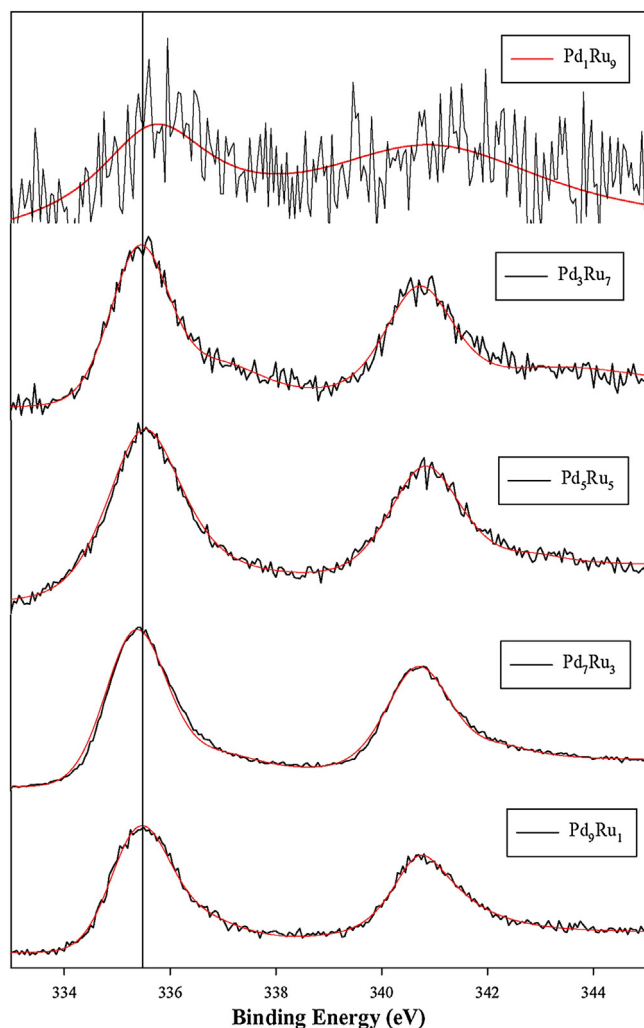


Fig. 5. XPS spectrum of $\text{Pd}_x\text{Ru}_{10-x}$ ($x = 1, 3, 5, 7, 9$) alloy NPs (Smoothed curves were plotted in red color for guide of eye).

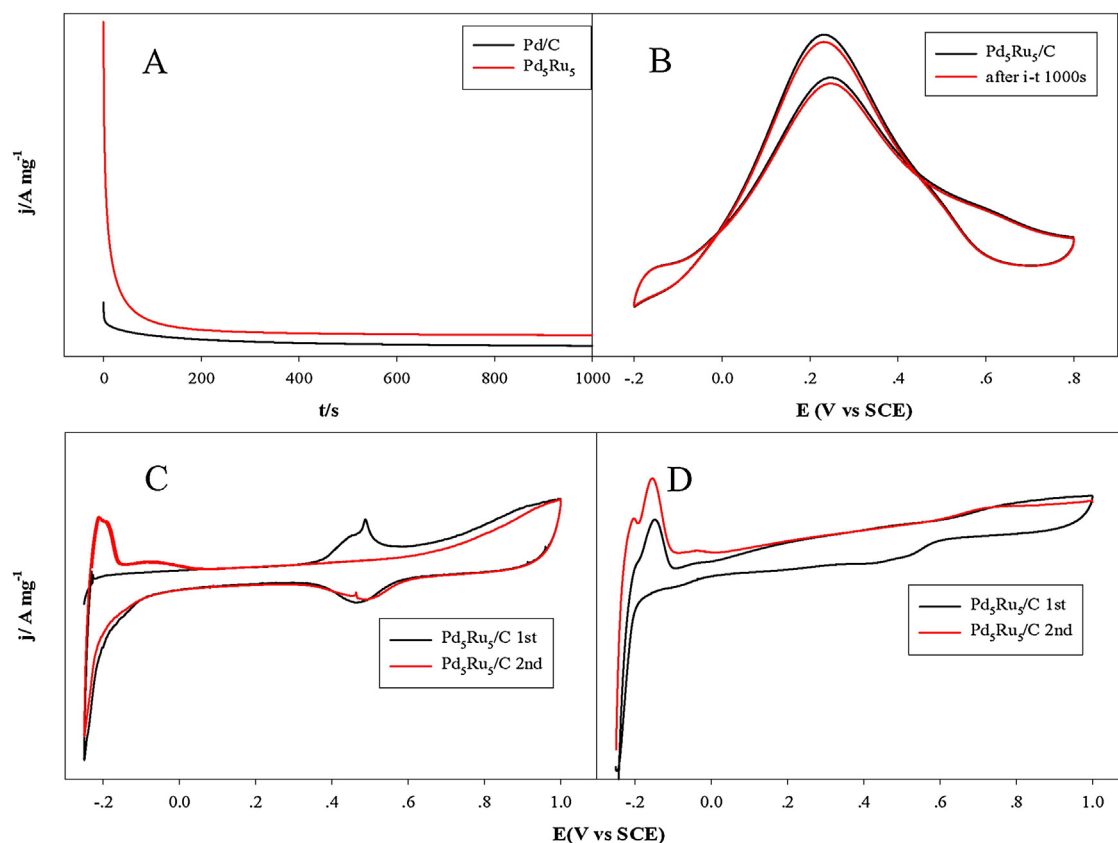


Fig. 6. (A) Chronoamperometric measurements for Pd/C (black) and Pd₅Ru₅/C (red) alloy nanoparticles; (B) CV of Pd₅Ru₅/C before (black) and after chronoamperometric measurement of 1000 s (red); (C) 1st and 2nd CV scans of Pd₅Ru₅/C in 0.5 M HClO₄, potential scan rate of 5 mV s⁻¹ in the absence of CO after chronoamperometric measurement for 5 min in the presence of CO and (D) 1st and 2nd CV scans of Pd₅Ru₅/C after chronoamperometric measurement of 1000 s in 0.5 M HClO₄ + 0.5 M HCOOH, potential scan rate of 5 mV s⁻¹.

from which a linear dependence was observed, where the smallest stacking fault but highest catalytic activity was observed for Pd₅Ru₅ nanoparticles. It is highly possible that the stacking fault reflected the defects of the nanoparticles on the surface and thus the geometry of the Pd atoms (active sites) toward the oxidation of formic acid, thus partially account for activity of these alloy metal nanoparticles [15].

It has been reported that the d band center of Pd metal is another critical parameter that might dominate the catalytic activity of PdRu alloy nanoparticles [14,15]. For this purpose, the binding energy of Pd, a direct reflection of the d band center of Pd in RuPd alloy nanoparticles, were measured and depicted in Fig. 5. Unlike the significant change of 1.5 eV of the binding energy for Pd in Pd_xRu_{1-x} alloy nanoparticles in sub-5 nm sized nanoparticles [29], no apparent shift of the binding energy for Pd were observed for Pd_xRu_{1-x} alloy nanoparticles with the change of the composition of Pd except that for Pd₁Ru₉, suggesting that the d band center barely contributed to the outstanding catalytic activity of Pd₅Ru₅ in relative to other alloy nanoparticles Pd_xRu_{1-x} (x = 3, 7, 9).

Fig. 6 (A) shows the chronoamperometric profiles of Pd/C (black) and Pd₅Ru₅/C (red) with the potential set at 0.2 V for 1000 s. The initial high currents, caused by the combination of formic acid oxidation and double-layer charging, quickly decayed and reached steady state probably due to the adsorption of poisoning intermediates [44,45]. CV scans before and after chronoamperometric measurement of 1000 s were almost identical to each other, as depicted in Fig. 6 (B), indicating that the activity of the catalyst was able to be recovered after chronoamperometric measurement and the catalyst itself was stable. In other words, the decay of the current in chronoamperometric measurement resulted from the

poisoning intermediates of the formic acid oxidation, instead of the degradation of the catalyst itself. To verify if the attenuation of catalyst activity was due to the CO_{ads} poisoning [46], we conducted two CV scans after chronoamperometric measurements in the presence and absence of CO in formic acid solution respectively, as shown in Fig. 6 (C) and (D). In Fig. 6 (C), the first scan displayed an anodic peak at 0.5 V due to the oxidation of CO_{ads}, meanwhile no H deposition features were observed from -0.2 to 0.0 V, due to the active surface were covered by CO_{ads}. In the second scan, the anodic peak at 0.5 V vanished and the H deposition features were recovered, due to the removal of CO_{ads} in the first CV scan. In contrast, no such features were observed for Pd₅Ru₅/C samples after chronoamperometric measurement for formic acid oxidation, as shown in Fig. 6 (D), suggesting that the current attenuation in chronoamperometric measurement in Fig. 6(A) was not caused by carbon monoxide poisoning, but some other unknown organic intermediates during formic acid oxidation reaction [6].

4. Conclusions

Alloy nanoparticles of solid solution Pd_xRu_{10-x} (x = 1, 3, 5, 7, 9) were prepared by following the reported procedure. The structure of the prepared samples was characterized by XRD analysis and elemental mapping, confirming the formation of alloy in atomic scale. The electro-catalytic activity of the alloy nanoparticles toward formic acid oxidation was tested and the highest activity was achieved by Pd₅Ru₅/C, which is 12.5 times higher than that of Pd/C. A volcano shape dependence of the activity of these alloy nanoparticles on the composition of alloy nanoparticles was observed, which was further found to be linearly dependent on the

stacking fault of the alloy nanoparticles estimated by the Williamson-Hall method.

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Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at <http://dx.doi.org/10.1016/j.electacta.2017.08.167>.

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